Since the plastic strain is one quarter of the elastic strain, the total 1.1. strain at the yield point is

$$\varepsilon = \varepsilon^{e} + \varepsilon^{p} = \frac{5}{4} \varepsilon^{e} = \frac{5Y}{4E}$$

and the stress/strain equation gives

$$Y = \frac{E}{180} \left( \frac{5Y}{4E} \right)^{0.25}$$

or 
$$\left(\frac{\mathbf{Y}}{\mathbf{E}}\right)^{0.75} = \frac{1}{180} \left(\frac{5}{4}\right)^{0.25}$$

or 
$$\frac{Y}{E} = \left(\frac{1}{180}\right)^{4/3} \quad \left(\frac{5}{4}\right)^{1/3} = \frac{1}{180} \left(\frac{1}{144}\right)^{1/3} \cong \frac{1}{943}$$
.

The true strain at instability is  $\varepsilon = 0.25$ , while the true and nominal stresses at instability are given by

$$\frac{\sigma}{Y} = \frac{E}{Y} \frac{(0.25)^{0.25}}{180} = (144)^{1/3} (0.25)^{0.25} \approx 3.71$$

$$\frac{s}{Y} = \frac{\sigma}{Y} \left( \frac{A}{A_0} \right) = \frac{\sigma}{Y} e^{-\varepsilon} = 3.71 e^{-0.25} \approx 2.89 .$$

The engineering strain at the onset of instability is given by the instabili-1.2. ty condition

$$\frac{d\sigma}{de} = \frac{d}{de} (C e^n) = \frac{n \sigma}{e} = \frac{\sigma}{1 + e}$$

or 
$$(1+e)n = e$$
, or  $e = n/(1-n)$ 

and 
$$\varepsilon = \ln(1+e) = \ln\left(\frac{1}{1-n}\right)$$
, which exceeds  $\ln\left(\frac{1}{1-e}\right)$  when  $e < n$ .

Since the magnitude of the total true strain at instability must be equal to  $ln\{1/(1-n)\},$ 

$$\ln \frac{1}{1-e} + \ln \frac{\ell_2}{\ell_1} = \ln \left( \frac{1}{1-n} \right)$$

where  $\ell_1$  is the length of the bar at the end of compression, and  $\ell_2$  the length at instability. Then

$$\ell_2 = \ell_1 \left( \frac{1-e}{1-n} \right) = \ell_0 (1-e) \left( \frac{1-e}{1-n} \right) = \ell_0 \frac{(1-e)^2}{1-n}$$

where  $\ell_0$  is the initial length of the bar.

According to the Voce equation, the instability condition is 1.3.

$$\frac{d\sigma}{d\varepsilon} = \frac{d}{d\varepsilon} \{ C(1 - m e^{-n\varepsilon}) \} = C m n e^{-n\varepsilon} = n(C - \sigma)$$

and the onset of instability corresponds to

$$n(C - \sigma) = \sigma$$
, or  $\sigma = Cn/(1+n)$ .

Hence, 
$$e^{n\varepsilon} = \frac{C m}{C - \sigma} = m \left(1 - \frac{n}{1+n}\right) = m(1+n)$$

and 
$$\varepsilon = \frac{1}{n} \ln [m(1+n)]$$
,  $m(1+n) \ge 0$ .

When m(1+n) < 1, the instability strain is zero for a rigid/plastic bar. troducing  $\varepsilon^*$ ,

$$\sigma = C(1 - m e^{-n\varepsilon}) = C\left\{1 - m\left(\frac{\ell_O}{\ell}\right)^n\right\}$$

$$= C\left\{(1 - m) + m\left[1 - \left(\frac{\ell_O}{\ell}\right)^n\right]\right\} = C(1 - m + m n \varepsilon^*).$$

The stress-strain curve is thus linearized. Note that when n=0,  $\varepsilon^*$ = n( $\ell/\ell_0$ )= $\varepsilon$ .

The total compressive load at any stage is 1.4.

$$P = \sigma A = \sigma A_0 \left(\frac{h_0}{h}\right) = \sigma A_0/(1-e) .$$

Since  $d\varepsilon = de/(1-e)$  in compression, the differentiation of the above equation gives

$$\frac{\mathrm{dP}}{\mathrm{de}} = \frac{A_0}{(1-\mathrm{e})^2} \frac{\mathrm{d}\sigma}{\mathrm{d}\varepsilon} + \frac{\sigma A_0}{(1-\mathrm{e})^2} = \frac{A_0}{(1-\mathrm{e})^2} \left( \frac{\mathrm{d}\sigma}{\mathrm{d}\varepsilon} + \sigma \right)$$

$$\frac{d^2P}{de} = \frac{A_0}{(1-e)^3} \left( \frac{d^2\sigma}{d\epsilon^2} + \frac{d\sigma}{d\epsilon} \right) + \frac{2A_0}{(1-e)^3} \left( \frac{d\sigma}{d\epsilon} + \sigma \right).$$

Hence, at the point of inflection  $(d^2P/de^2 = 0)$ ,

$$\frac{d^2\sigma}{d\varepsilon^2} + 3\frac{d\sigma}{d\varepsilon} + 2\sigma = 0.$$

The empirical stress-strain equation  $\sigma = C\epsilon^n$  gives

$$\frac{d\sigma}{d\varepsilon} = \frac{n \sigma}{\varepsilon} , \quad \frac{d^2\sigma}{d\varepsilon^2} = \frac{n}{\varepsilon} \quad \frac{d\sigma}{d\varepsilon} - \frac{n \sigma}{\varepsilon^2} = n(n-1) \frac{\sigma}{\varepsilon^2} .$$

Hence the point of inflection corresponds

$$\left\{\frac{n(n-1)}{\varepsilon^2} + \frac{3n}{\varepsilon} + 2\right\} \sigma = 0$$

or 
$$2\varepsilon^2 + 3 n \varepsilon - n(1 - n) = 0$$

or 
$$\varepsilon = \frac{1}{4} \left[ -3n + \sqrt{n(8+n)} \right]$$

Thus,  $\varepsilon > n$  corresponds to  $\sqrt{n(8+n)} > 7n$ , or  $8n + n^2 > 49n^2$ , or n < 1/6.

The nominal compressive stress at any stage is 1.5.

$$s = \frac{P}{A_O} = \frac{P}{A} \left( \frac{h_O}{h} \right) = \sigma \exp(\epsilon)$$
.

By successive differentiation, we get

$$\frac{\mathrm{ds}}{\mathrm{d}\varepsilon} = \left(\frac{\mathrm{d}\sigma}{\mathrm{d}\varepsilon} + \sigma\right) \exp(\varepsilon)$$

$$\frac{d^2s}{d\varepsilon^2} = \left(\frac{d^2\sigma}{d\varepsilon^2} + 2\frac{d\sigma}{d\varepsilon} + \sigma\right) \exp(\varepsilon) .$$

The point of inflection corresponds to  $d^2s/d\epsilon^2 = 0$ , or

$$\frac{\mathrm{d}^2\sigma}{\mathrm{d}\varepsilon^2} + 2\frac{\mathrm{d}\sigma}{\mathrm{d}\varepsilon} + \boldsymbol{\sigma} = \left(\frac{\mathrm{d}}{\mathrm{d}\varepsilon} + 1\right)^2 \sigma = 0$$

or 
$$\left\{\frac{n(n-1)}{\varepsilon^2} + \frac{2n}{\varepsilon} + 1\right\} \sigma = 0$$

or 
$$\varepsilon^2 + 2n\varepsilon - n(1-n) = 0$$
, or  $\varepsilon = \sqrt{n} - n$ .

The inflection strain will exceed the uniaxial instability strain if  $\sqrt{n}-n>n$ , or n < 0.25.

The differentiation of the Ramberg-Osgood equation furnishes 1.6.

$$\frac{d\varepsilon}{d\sigma} = \frac{1}{E} + \frac{3}{7 n E} \left( \frac{\sigma}{\sigma_0} \right)^{(1-n)/n} = \frac{1}{\sigma}$$

at the onset of instability in simple tension.

Since  $E >> \sigma$ , we have

$$\frac{3 \sigma_0}{7 n E} \left(\frac{\sigma}{\sigma_0}\right)^{1/n} \cong 1$$
, or  $\frac{\sigma}{\sigma_0} \cong \left(\frac{7 n E}{3 \sigma_0}\right)^n$ 

and 
$$\varepsilon \cong \frac{\sigma_0}{E} \left( \frac{7 \text{ n E}}{3 \sigma_0} \right)^n + \frac{3 \sigma_0}{7E} \left( \frac{7 \text{ n E}}{3 \sigma_0} \right)$$

or 
$$\varepsilon = n + \left(\frac{7n}{3}\right)^n \left(\frac{\sigma_0}{E}\right)^{1-n}$$

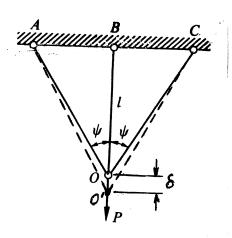
n=0.05 and  $\sigma_{0}/E=0.002,$  the instability strain is

$$\varepsilon = 0.05 + \left(\frac{0.35}{3}\right)^{0.05} (0.002)^{0.95} \approx 0.0525$$

the percentage error being  $0.25/(0.0525) \approx 4.8\%$ .



1.7.



or 
$$e^{2n_1} - 1 = (e^{2n_2} - 1)\sec^2\psi$$
  
or  $\cos\psi = \sqrt{\frac{\exp(2n_2) - 1}{\exp(2n_1) - 1}}$ .

If plastic instability occurs simultaneously in the three bars, the true strain is n<sub>1</sub> in the central bar and n2 in the inclined bars at instability. If 0 is displaced to 0' at the point of necking, then from geometry,

$$O'B = le^{n_1}$$
,

$$O^{\bullet}A = O^{\bullet}C = \ell e^{n_2} \sec \psi$$
.

From geometry,

$$\ell^2 \tan^2 \psi = AB^2 = 0 \cdot A^2 - 0 \cdot B^2$$

$$=\ell^{2}(e^{2n_{2}}sec^{2}\psi-e^{2n_{1}})$$

During a small deformation produced by a vertical load P at O, the strains 1.8. in the vertical and inclined bars are

$$\varepsilon_1 = \frac{\delta}{\ell}$$
,  $\varepsilon_2 = \frac{\delta \cos \psi}{\ell \sec \psi} = \frac{\delta}{\ell} \cos^2 \psi$ 

respectively. When all the bars are plastic, the corresponding stresses are

$$\sigma_1 = Y \left(\frac{E\delta}{YL}\right)^n, \qquad \sigma_2 = Y \left(\frac{E\delta}{YL} \cos^2 \psi\right)^n$$

Hence the applied load is

$$P = A(\sigma_1 + 2\sigma_2 \cos \psi)$$

or 
$$\frac{P}{AY} = \left(\frac{E\delta}{Y\ell}\right)^n (1+2\cos^{2n+1}\psi)$$

which holds for  $\epsilon_2 \geqslant Y/E$ , or  $E\delta/Y\ell \geqslant \sec^2 \psi$ . When only the vertical bar is plastic, the stresses are

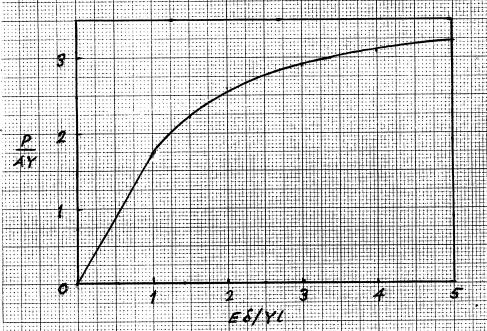
$$\sigma_1 = Y \left( \frac{E\delta}{YL} \right)^n, \quad \sigma_2 = \frac{E\delta}{L} \cos^2 \psi.$$

Hence 
$$\frac{P}{AY} = \left(\frac{EO}{Y}\right)$$

$$\frac{P}{AY} = \left(\frac{E\delta}{Y\ell}\right)^n + 2\left(\frac{E\delta}{Y\ell}\right)\cos^3\psi$$

which holds for  $\epsilon_1 \geqslant Y/E$  and  $\epsilon_2 \leqslant Y/E$ . Therefore, the restriction is  $1 \le E\delta/Yl \le \sec^2\psi$ . The results corresponding to  $\psi = \pi/4$  and n = 0.25 are

E8/Yl	1.0	1.5	2.0	3.0	4.0	5.0
P/AY	1.707	2.167	2.603	2.881	3.096	3.276



Equating the total work corresponding to 1.9. the stress-strain equations,

$$\int_{0}^{\varepsilon_{0}} (Y + H\varepsilon) d\varepsilon = C \int_{0}^{\varepsilon_{0}} \varepsilon^{n} d\varepsilon$$

or 
$$Y \varepsilon_0 + \frac{1}{2} H \varepsilon_0 = \frac{C}{1+n} \varepsilon_0^{1+n} = \frac{\sigma_0 |\varepsilon_0|}{1+n}$$

or 
$$2Y + H \epsilon_0 = 2 \sigma_0/(1+n)$$

The second condition furnishes the relation

$$(Y + H\epsilon_0) - C\epsilon_0^n = 2\left\{C\left(\frac{\epsilon_0}{2}\right)^n - \left(Y + \frac{H\epsilon_0}{2}\right)\right\}$$

or 
$$3Y + 2H \epsilon_0 = C \epsilon_0^n (1 + 2^{1-n}) = \sigma_0 (1 + 2^{1-n})$$
 (b)

Solving (a) and (b) for Y and H, we have

$$Y = \sigma_0 \left( \frac{3-n}{1+n} - 2^{1-n} \right)$$
,  $H \epsilon_0 = 2 \sigma_0 \left( 2^{1-n} - \frac{2-n}{1+n} \right)$ .

(a)

- E0

 $Y + H\varepsilon$ 

The maximum percentage error in the linear approximation over the range AB corresponds to

$$\frac{d}{d\varepsilon} \left( 1 - \frac{Y + H\varepsilon}{C\varepsilon^n} \right) = \frac{-H + (Y + H\varepsilon)(n/\varepsilon)}{C\varepsilon^n} = 0$$
or
$$\varepsilon = \left( \frac{n}{1-n} \right) \frac{Y}{H}.$$

Hence 
$$Y + H\varepsilon = \frac{Y}{1-n} = \frac{\sigma_0}{1-n} \left( \frac{3-n}{1+n} - 2^{1-n} \right)$$

and 
$$\begin{aligned} c \varepsilon^n &= \sigma_0 \left(\frac{\varepsilon}{\varepsilon_0}\right)^n = \sigma_0 \left(\frac{n}{1-n}\right)^n \left(\frac{Y}{H \varepsilon_0}\right)^n \\ &= \sigma_0 \left(\frac{n}{1-n}\right)^n \left(\frac{3-n}{1+n} - 2^{1-n}\right)^n \quad \left\{2\left(2^{1-n} - \frac{2-n}{1+n}\right)\right\}^n \;. \end{aligned}$$

Setting n = 0.3, we get

$$Y + H\varepsilon = \frac{\sigma_0}{0.7} \left( \frac{2.7}{1.3} - 2^{0.7} \right) = \frac{0.4524}{0.7} \sigma_0 = 0.6463 \sigma_0$$

$$C\varepsilon^n = \sigma_0 \left( \frac{3}{7} \right)^{0.3} (0.4524)^{0.3} \left\{ 2 \left( 2^{0.7} - \frac{1.7}{1.3} \right) \right\}^{0.3}$$

$$= \sigma_0 (0.3060)^{0.3} = 0.7010 \sigma_0$$

and the percentage error is 
$$\left(1 - \frac{0.6463}{0.7010}\right)$$
 (100) = 7.8%.

Let r denote the current mean radius of the 1.10. ring and t the current thickness. When the angular velocity is  $\omega$ , the centrifugal force acting in an element of the ring is

$$F = \rho \omega^2 r(tr d\theta) = \rho \omega^2 r^2 t d\theta .$$

For radial equilibrium,  $F = t \sigma d\theta$ , or

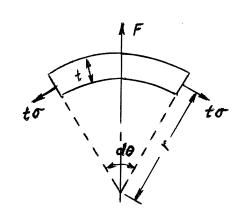
$$\sigma = \rho \omega^2 r^2 .$$

Hence 
$$\frac{d\sigma}{\sigma} = 2\left(\frac{d\omega}{\omega} + \frac{dr}{r}\right)$$
.

Since  $d\omega = 0$  at the onset of instability, we have

$$\frac{d\sigma}{\sigma} = 2 d \epsilon$$
 , or  $\frac{d\sigma}{d\epsilon} = 2\sigma$ 

where  $\sigma$  is the uniaxial stress acting in the ring circumferentially, and  $\epsilon$ the corresponding strain. Since  $d\sigma/d\epsilon = n\sigma/\epsilon$  by the given power law,  $\epsilon = n/2$ 



at instability. The maximum angular velocity is given by

$$\rho \omega^2 r_0^2 = \sigma(r_0/r)^2 = C \varepsilon^n e^{-2\varepsilon} = C \left(\frac{n}{2}\right)^n e^{-n}$$

In a thin spherical shell under an internal pressure p, the non-zero princi-1.11. pal stresses are each equal to o. Thus

$$\sigma_{\theta} = \sigma_{\phi} = \sigma = \frac{pr}{2t}$$

where r is the current mean radius and t the current thickness. nents of the strain increment are

$$d\varepsilon_{\mathbf{r}} = \frac{d\mathbf{t}}{\mathbf{t}} = -d\varepsilon$$
,  $d\varepsilon_{\theta} = d\varepsilon_{\phi} = \frac{d\mathbf{r}}{\mathbf{r}} = \frac{1}{2} d\varepsilon$ .

Since dp = 0 at the onset of instability,

$$\frac{d\sigma}{\sigma} = \frac{dp}{p} + \frac{dr}{r} - \frac{dt}{t} = \frac{3}{2} d\varepsilon$$

and the instability condition becomes

$$\frac{d\sigma}{d\varepsilon} = \frac{3}{2} \sigma .$$

The empirical equation  $\sigma = C\epsilon^n$  gives n  $\sigma/\epsilon = 3$   $\sigma/2$ , or  $\epsilon = \frac{2}{3}$  n at instability, and the corresponding thickness and radius are

$$t = t_0 e^{-\varepsilon} = t_0 \exp\left(-\frac{2}{3}n\right)$$

$$r = r_0 e^{-\epsilon/2} = r_0 \exp\left(\frac{1}{3}n\right)$$
.

Hence, the bursting pressure is given by

$$\frac{p}{C} = \frac{2\sigma t}{Cr} = \frac{2\sigma t_0}{Cr_0} e^{-n} = \frac{2t_0}{r_0} \left(\frac{2}{3}n\right)^n e^{-n}.$$

Let the longitudinal tensile stresses existing in the inner and outer cylinders, having cross-sectional areas  $A_1$  and  $A_2$  respectively, be denoted by  $\sigma_1$ and  $\sigma_2$ . Then the resultant a ial tension is

$$P = A_1\sigma_1 + A_2\sigma_2 .$$

Hence 
$$\frac{dP}{d\varepsilon} = \left( A_1 \frac{d\sigma_1}{d\varepsilon} + \sigma_1 \frac{dA_1}{d\varepsilon} \right) + \left( A_2 \frac{d\sigma_2}{d} + \sigma_2 \frac{dA_2}{d} \right)$$

where  $\epsilon$  is the longitudinal strain in the composite bar of length  $\ell$ .  $A_1$  and  $A_2$  are constants by the constancy of volume,

$$\frac{dA_1}{A_1} = \frac{dA_2}{A_2} = -\frac{d\ell}{\ell} = -d\epsilon$$

and A2/A1 remains constant during the deformation. At the load maximum, dP = 0, giving

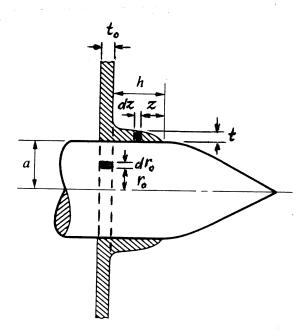
$$0 = A_1 \left( \frac{d\sigma_1}{d\varepsilon} - \sigma_1 \right) + A_2 \left( \frac{d\sigma_2}{d\varepsilon} - \sigma_2 \right)$$
$$= A_1\sigma_1 \left( \frac{n_1}{\varepsilon} - 1 \right) + A_2\sigma_2 \left( \frac{n_2}{\varepsilon} - 1 \right)$$

or 
$$\varepsilon = \frac{A_1\sigma_1n_1 + A_2\sigma_2n_2}{A_1\sigma_1 + A_2\sigma_2} = \frac{n_1 + n_2}{2}$$

if  $A_1\sigma_1 = A_2\sigma_2$  at instability. Then

$$\frac{A_2}{A_1} = \frac{\sigma_1}{\sigma_2} = \frac{C_1}{C_2} \ \epsilon^{n_1 - n_2} = \frac{C_1}{C_2} \left( \frac{n_1 + n_2}{2} \right)^{n_1 - n_2} .$$

1.13.



Let ro be initial radius to an element that is currently at a distance z from the outer edge of the lip. In view of the incompressibility of the material,

$$2\pi r_0 t_0 dr_0 = 2\pi a t dz$$

or 
$$dz/dr_0 = r_0t_0/at$$
.

Since the state of stress is uniaxial, the thickness strain is one half in magnitude of the hoop strain. Hence

$$\ln\left(\frac{t}{t_0}\right) = -\frac{1}{2} \ln\left(\frac{a}{r_0}\right)$$
, or  $\frac{t}{t_0} = \sqrt{\frac{r_0}{a}}$ 

which gives

$$\frac{dz}{dr_0} = \frac{r_0}{a} \sqrt{\frac{a}{r_0}} = \sqrt{\frac{r_0}{a}}$$

or 
$$\frac{z}{a} = a^{-3/2} \int_{0}^{r_0} \sqrt{r_0} dr_0 = \frac{2}{3} \left(\frac{r_0}{a}\right)^{3/2}$$

Since z = h when  $r_0 = a$ , we get  $h = \frac{2}{3}a$ . Also, the thickness variation is given by

$$\frac{t}{t_0} = \left(\frac{r_0}{a}\right)^{1/2} = \left(\frac{3z}{2a}\right)^{1/3}$$

The plastic work per unit volume of a typical element is

$$E = \int \sigma \, d\varepsilon = C \int_{0}^{\ln(a/r_0)} e^{n} d\varepsilon = \frac{C}{1+n} \left( \ln \frac{a}{r_0} \right)^{1+n} .$$

The total work done during the perforation is

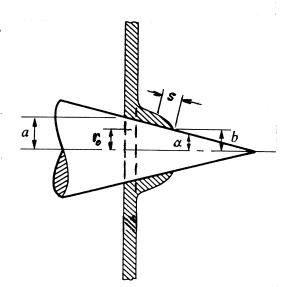
$$W = 2\pi a \int_{0}^{h} Et dz = \frac{2\pi C t_{0}}{1+n} \int_{0}^{a} \left( \ln \frac{a}{r_{0}} \right)^{1+n} r_{0} dr_{0}$$

$$= \frac{\pi C t_{0} a^{2}}{(1+n)2^{1+n}} \int_{0}^{\infty} e^{-x} x^{1+n} dx \left( x = 2 \ln \frac{a}{r_{0}} \right)$$
or
$$W = \frac{\pi C t_{0} a^{2}}{(1+n)2^{1+n}} \Gamma(2+n) = \frac{\pi C t_{0} a^{2}}{2^{1+n}} \Gamma(1+n) .$$

When n = 0.5, we have

$$W = \frac{\pi \ C \ t_0 \ a^2}{2^{5/2}} \Gamma \left(\frac{1}{2}\right) = \frac{\pi \ \sqrt{\pi} \ C \ t_0 \ a^2}{\frac{1}{2} \sqrt{2}} \approx 0.984 \ a^2 \ t_0 \ C.$$

1.14.



Let s denote the inclined distance of a typical element that was initially at a radial distance ro from the axis of symmetry. The incompressibility of the material requires

$$2\pi r_0 t_0 dr_0 = 2\pi (b + s sin \alpha) t ds$$
.

Since the state of stress is uniaxial,

$$t_0 \sqrt{r_0} = t \sqrt{b + s \sin \alpha}$$
.

Hence 
$$\sqrt{b + s \sin \alpha} (ds/dr_0) = r_0 \sqrt{r_0}$$
.

The integration of this equation gives

$$(b + s \sin \alpha)^{3/2} - b^{3/2} = r_0^{3/2} \sin \alpha$$
.

Since  $b + s \sin \alpha = a$  when  $r_0 = a$ , we have

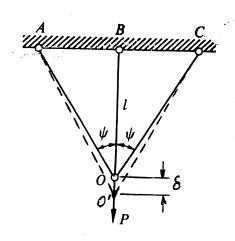
$$a^{3/2} - b^{3/2} = a^{3/2} \sin \alpha$$
, or  $b = a(1 - \sin \alpha)^{2/3}$ .

Also, 
$$\left(1 + \frac{s}{b} \sin \alpha\right)^{3/2} = 1 + \left(\frac{r_0}{b}\right)^{3/2} \sin \alpha$$
.

The thickness variation of the perforated plate is therefore given by

$$\frac{t}{t_0} = \sqrt{\frac{r_0}{b}} \left( 1 + \frac{s}{b} \sin \alpha \right)^{-1/2} = \sqrt{\frac{r_0}{b}} \left\{ 1 + \left( \frac{r_0}{b} \right)^{3/2} \sin \alpha \right\}^{-1/3}.$$

1.15.



In the purely elastic range, the stresses are

$$\sigma_{1} = E \ \epsilon_{1} = \frac{E \ \delta}{\ell}$$

$$\sigma_{2} = E \ \epsilon_{2} = \frac{E \ \delta}{\ell} \cos^{2} \psi = \sigma_{1} \cos^{2} \psi$$

and the applied load is

$$P = A(\sigma_1 + 2 \sigma_2 \cos \psi) = A \sigma_1 (1 + 2 \cos^3 \psi).$$

Hence the elastic stresses become

$$\sigma_1 = \frac{P/A}{1 + 2 \cos^3 \psi}$$
,  $\sigma_2 + \frac{(P/A)\cos^2 \psi}{1 + 2 \cos^3 \psi}$ .

Subtracting these stresses from the fully plastic stresses of Prob. 1.8, we obtain the residual stresses. Thus

$$\frac{\sigma_{\underline{1}'}}{\underline{Y}} = \left(\frac{\underline{E} \ \delta}{\underline{Y} \ell}\right)^{n} - \frac{\underline{P/AY}}{1 + 2 \cos^{3} \psi} = \left(\frac{\underline{E} \ \delta}{\underline{Y} \ell}\right)^{n} \left\{1 - \frac{1 + 2 \cos^{2n+1} \ \psi}{1 + 2 \cos^{3} \psi}\right\}$$

$$\frac{\sigma_{\underline{1}'}}{\underline{2Y}} \sec \psi = -\left(\frac{\underline{E} \ \delta}{\underline{Y} \ell}\right)^{n} \left(\frac{\cos^{2n} \psi - \cos^{2} \psi}{1 + 2 \cos^{3} \psi}\right) .$$

Since  $\sigma_1 + 2\sigma_2' \cos \psi = 0$  for the unloaded structure,

$$\sigma_2'/Y = -(\sigma_1/2Y) \sec \psi$$

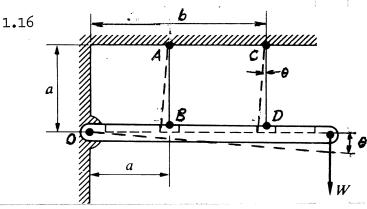
The residual deflection  $\delta'$  of point 0 is obtained by subtracting  $(\sigma_1/E)\ell$  from the plastic deflection  $\delta$ .

$$\frac{E \delta'}{Y\ell} = \frac{E \delta}{Y\ell} - \left(\frac{E \delta}{Y\ell}\right)^n \left(\frac{1 + 2\cos^{2n+1}\psi}{1 + 2\cos^3\psi}\right) .$$

When n = 0.25,  $\psi = \pi/4$  and  $E\delta/Yl = 3$ , we get

$$\frac{\sigma_1'}{Y} = -\sqrt{2} (3)^{0.25} \left\{ \frac{(0.5)^{0.25} - 0.5}{1 + 0.707} \right\} = -0.372$$

$$\frac{E \delta'}{Yl} = 3 - (3)^{0.25} \left\{ \frac{1 + \sqrt{2} (0.5)^{0.25}}{1 + 0.707} \right\} = 1.312$$



At the onset of instability, the horizontal rigid bar is inclined at an angle  $\theta$ . Since the groove is smooth, the stretched wires AB' and CD' must remain perpendicular to the center line of the bar. From geometry, we have

$$AB' = a(\cos\theta + \sin\theta)$$

$$CD' = a \cos\theta + b \sin\theta$$
.