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CHAPTER 3

AEROTHERMODYNAMICS OF TURBOMACHINES AND DESIGN-RELATED TOPICS

PROBLEM # 1

With a constant density, the continuity equation becomes one of conserving the volumetric flow rate (Q), as follows:

$$egin{aligned} Q_{in} &= V_s r b d heta + V_{ heta} d s (b + rac{d b}{2}) \ Q_{out} &= [(V_s + d V_s) (r + d r) (b + d b) d heta] + (V_{ heta} + d V_{ heta}) d s (b + rac{d b}{2}) \end{aligned}$$

Expanding the preceding two expressions, ignoring higher-order terms and dividing by $(rbdsd\theta)$, the equality of Q_{in} and Q_{out} yields:

$$rac{1}{b}rac{\partial}{\partial s}(rbV_s)+rac{\partial V_{m{ heta}}}{\partial m{ heta}}=0$$

PROBLEM # 2

Applying the continuity-equation version 3.40, we obtain:

$$\dot{m} = 7.07 \text{ kg/s}$$

As the stator reaches the choking status $(M_{cr,1}=1)$, we now reapply the same equation at the stator exit station. This step yields:

$$(\alpha_1)_{new} = 68.8^{\circ}$$

Thus:

$$\Delta \alpha = 1.8^{o}$$

PROBLEM # 3

With the friction coefficient (f) being 0.11, application of eqn 3.76 leads to the following non-linear equation:

$$0.876[ln(1+0.165M_2^2)] - \frac{0.75}{M_2^2} = -0.769$$

Iterative solution of this equation yields:

$$M_2 \approx 0.92$$

Applying eqn 3.75, we get the following:

$$p_{t2} = 6.97 \text{ bars}$$

Now, application of the continuity equation yields:

$$h_2 = 0.02188 \text{ m}$$

Finally:

$$\frac{\Delta h}{h_1} = \frac{h_1 - h_2}{h_1} = 0.53\%$$

PROBLEM # 4

<u>Part 1:</u>

The two velocity components V_{r1} & $V_{\theta 1}$ can be computed as follows:

$$V_{r1} = V_1 \cos \alpha_1 = 23.5 \text{ m/s}$$

$$V_{\theta 1} = V_1 \sin \alpha_1 = 72.3 \text{ m/s}$$

Now, applying the continuity at station 2, and utilizing the free-vortex flow condition across the radial gap, we get:

$$V_{r2} = 28.1 \text{ m/s}$$

$$V_{\theta 2} = 86.5 \text{ m/s}$$

Finally, the magnitude of V_2 is:

$$V_2 = 90.9 \text{ m/s}$$

Part 2:

With the flow process being adiabatic, we have:

$$T_{t2} = T_{t1} = T_1 + \frac{V_1^2}{2c_p} = T_2 + \frac{V_2^2}{2c_p}$$

which, upon substitution, yields:

$$T_{t2} = 1224.5 \text{ K}$$

$$T_2 = 1220.9 \text{ K}$$

Part c:

Applying the continuity equation at station 1, we get:

$$\dot{m} = (2\pi r_1 b)(rac{p_1}{RT_1})V_{r1} = 0.80 \; ext{kg/s}$$

Note that low mass-flow rate is typically a feature of a radial-flow turbomachine.

PROBLEM # 5

Part a:

$$T_{t1} = T_{t0} = 446 \text{ K} = T_1 + \frac{V_1^2}{2c_p}$$

which gives:

$$V_1 = 268.9 \text{ m/s}$$

We can now calculate M_{cr1} as follows:

$$V_{cr1} = \sqrt{rac{2\gamma}{\gamma+1} R T_{t1}} = 386.4 \; ext{m/s}$$
 $M_{cr1} = rac{V_1}{V_{cr1}} = 0.696$

The flow angle β_1 can be computed as follows:

$$eta_1={eta_1}'-\mid i_R\mid=56^o$$

The process leading to the shaft speed is as follows:

$$V_{z1} = V_1 = 268.9 \text{ m/s} = W_1 \cos \beta_1$$
 $W_1 = 480.9 \text{ m/s}$ $U_m = W_1 \sin \beta_1 = 398.7 \text{ m/s}$ $\omega = \frac{U_m}{r_m} = 3,986.6 \text{ rad/s}$ $N = 38,069 \text{ rpm}$

Part b:

Calculation of the inlet total pressure p_{t0} follows:

$$p_{t1} = rac{p_1}{[1 - rac{\gamma - 1}{\gamma + 1} M_{cr1}^2]} = 4.70 ext{ bars}$$
 $p_{t0} = p_{t1} + \Delta p_t = 5.0 ext{ bars}$

PROBLEM # 6

Part Ia:

Applying the continuity equation at the stator-inlet station, we get:

$$\dot{m} = 7.83 \text{ kg/s}$$

Part Ib:

The procedure to compute the axial-velocity-component rise includes application of the continuity equation at the stator-exit station, and is as follows:

$$p_{t2} = p_{t1} + 0.06 p_{t1} = 10.62 \ {
m bars}$$
 $lpha_2 = 69^o$ (obtained through the continuity eqn.) $V_1 = 276.4 \ {
m m/s}$ (computed in example 8) $V_2 = V_{cr2} = 658.1 \ {
m m/s}$ (computed in example 8) $V_{z1} = V_1 {
m cos} \, lpha_1 = 214.8 \ {
m m/s}$ $V_{z2} = V_2 {
m cos} \, lpha_2 = 235.8 \ {
m m/s}$ $rac{\Delta V_z}{V_{z1}} = 9.8\%$

Part II

First, we calculate the arithmetic average of the swirl angle $(\alpha_{av.})$:

$$\alpha_{av.} = \frac{1}{2}(\alpha_1 + \alpha_2) = \frac{1}{2}(-39.0 + 69.0) = 15.0^{o}$$

With all of the given and computed flow properties in example 8, we can now substitute in the provided \bar{e}_s expression:

$$ar{e}_s \equiv 1 - rac{V_{act.,1}^2}{V_{id.,1}^2} = 0.122$$
 (higher by comparison)

The procedure to convert \bar{e}_s into the pressure loss coefficient $\bar{\omega}$ is as follows:

$$V_{act.,1} = 259.0 ext{ m/s}$$
 $T_{act.,1} = T_{t1} - rac{V_{act.,1}^2}{2c_p} = 1293.0 ext{ K}$ $\Delta s = c_p ln(rac{T_{act.,1}}{T_1}) - R ln(rac{p_{act.,1}}{p_1}) = 3.58 ext{ J/(kg K)}$ $\Delta s = -R ln(rac{p_{t2}}{p_{t1}}) = 3.58 ext{ J/(kg K)}$ $p_{t2} = 0.988 p_{t1} = 11.16 ext{ bars}$ $ar{\omega} \equiv rac{\Delta p_t}{p_{t1}} = 1.24\%$

PROBLEM # 9

Part a:

$$egin{align} V_{cr1} &= \sqrt{rac{2\gamma}{\gamma+1}RT_{t1}} = 673.4 \; ext{m/s} \ V_1 &= V_{cr1}M_{cr1} = 612.8 \; ext{m/s} \ V_{ heta1} &= U_1 = \omega r_1 = 578.1 \; ext{m/s} \ lpha_1 &= sin^{-1}(rac{U_1}{V_1}) = 70.6^o \ \end{align}$$

Applying the continuity equation (3.40) at the stator-exit station, we get:

$$\dot{m} = 4.07 \text{ kg/s}$$

Part b:

The procedure leading to the total-relative pressure decline across the rotor, is as follows:

$$\begin{split} W_1 &= V_1 \cos \alpha_1 = 203.5 \text{ m/s} \\ T_{tr1} &= T_{t1} + (\frac{W_1^2 - V_1^2}{2c_p}) = 1239.6 \text{ K} \\ p_{tr1} &= p_{t1} (\frac{T_{tr1}}{T_{t1}})^{\frac{\gamma}{\gamma-1}} = 8.21 \text{ bars} \\ U_2 &= \omega r_2 = 216.8 \text{ m/s} \\ p_2 &= p_{t1} \{1 - \frac{1}{\eta_{t-s}} [1 - (\frac{T_{t2}}{T_{t1}})]\}^{\frac{\gamma}{\gamma-1}} = 3.45 \text{ bars} \\ V_{\theta 2} &= \frac{U_1 V_{\theta_1} - c_p (T_{t_1} - T_{t_2})}{U_2} = -160.5 \text{ m/s} \\ \rho_2 &= (\frac{p_{t2}}{RT_{t2}}) [1 - \frac{\gamma - 1}{\gamma + 1} M_{cr2}^2]^{\frac{1}{\gamma - 1}} = 1.164 \text{ kg/}m^3 \\ V_{z2} &= \frac{m}{\rho_2 (2\pi r_2 h_2)} = 309.2 \text{ m/s} \\ V_2 &= 348.3 \text{ m/s} \\ W_{\theta 2} &= V_{\theta 2} - U_2 = -377.3 \text{ m/s} \\ W_2 &= \sqrt{W_{\theta 2}^2 + V_{z2}^2} = 487.8 \text{ m/s} \\ T_{tr2} &= 1115.4 \text{ K} \\ p_{tr2} &= p_{t2} (\frac{T_{tr2}}{T_{t2}}) = 4.70 \text{ bars} \\ (\Delta p_{tr})_{rotor} &= 3.51 \text{ bars} \end{split}$$

In order to compute $(\Delta p_{tr})_{rotor}$ due to the radius change only, we set the total-to-total efficiency (η_{t-t}) to 100%. In the following, the variables which are influenced by this change are re-calculated:

$$V_{ heta 2} = -344.0 ext{ m/s}$$
 $ho_2 = 1.202 ext{ kg/}m^3$
 $V_{z2} = 299.3 ext{ m/s}$
 $W_{ heta 2} = -560.8 ext{ m/s}$
 $V_2 = 456.0 ext{ m/s}$
 $W_2 = 635.7 ext{ m/s}$
 $T_{tr2} = 1115.4 ext{ K}$

$$p_{tr2} = 5.36 \; ext{bars}$$
 $(\Delta p_{tr})_{rad.change} = 2.85 \; ext{bars}$

Finally, we can compute Δp_{t_r} due to the flow-process irreversibility sources only as follows:

$$(\Delta p_{tr})_{irrev.} = (\Delta p_{tr})_{tot.}$$
 - $(\Delta p_{tr})_{rad.change} = 0.66$ bars

PROBLEM # 10

Part a:

Application of the continuity equation at the stator-exit station yields the local swirl angle, as follows:

$$\alpha_1 = 71.8^{\circ}$$

Part b:

Referring to Sovran & Klomp chart (Fig. 3.37), and for an L/h_{in} ratio of 3.0, we get:

$$c_{p_r} \equiv \frac{p_3 - p_2}{\frac{7}{7}p_2 M_2^2} = 0.45$$

For the back flow not to occur, the discharge-station pressure (p_3) must, at least, be equal to the ambient pressure, i.e.

$$p_3 = 1.06 \text{ bars}$$

Using the total-to-total efficiency definition, we get:

$$p_{t2} = 1.17 \text{ bars}$$

Substituting in the c_{p_r} -expression (above), we obtain the following non-linear equation:

$$p_2 = 1.06 - 0.30(p_2 M_2^2)$$

The iterative procedure to solve this equation consists of repeatedly assuming M_2 , then calculating p_2 towards convergence. The final result is:

$$M_2 = 0.52 \text{ bars}$$

In words, the rotor-exit Mach no. will have to be less than, or equal to, 0.52 bars in order to avoid any diffuser-exit flow reversal.

PROBLEM # 11

Part a:

Application of the continuity equation at the stator-exit station yields:

$$\alpha_1 = +20.3^o$$

Remainder of the procedure, which leads to the rotor-exit relative-critical Mach no., is as follows:

$$V_1 = M_{cr1} V_{cr1} = 173.1 \text{ m/s}$$
 $U_m = \omega r_m = 428.8 \text{ m/s}$
 $V_{\theta 1} = V_1 \sin \alpha_1 = 60.05 \text{ m/s}$
 $V_z = V_1 \cos \alpha_1 = 162.3 \text{ m/s}$
 $W_{\theta 1} = V_{\theta 1} - U_m = -368.8 \text{ m/s}$
 $W_1 = 402.9 \text{ m/s}$
 $T_{tr1} = T_{t1} - (\frac{W_1^2 - V_1^2}{2c_p}) = 488.9 \text{ K}$
 $W_{cr1} = 404.6 \text{ m/s}$
 $W_1 = 4096 \dots$ (high but, nevertheless, subsonic)

Part b:

$$V_{ heta 2} = V_{ heta 1} + [rac{c_p(T_{t_2} - T_{t_1})}{U_m}] = 313.0 ext{ m/s}$$
 $V_2 = 352.6 ext{ m/s}$ $V_{cr2} = 421.7 ext{ m/s}$

$$M_{cr2} = 0.836$$

 $M_2 = 0.812...$ (obtained by using expression 3.78)

 $p_{t_2} = 6.64$ bars (obtained by applying the η_{t-t} definition)

$$\left(\frac{\Delta p_t}{p_{t_2}}\right)_{int.gap}=3.16\%$$

Part c:

$$lpha_2=sin^{-1}(rac{V_{ heta\,2}}{V_2})=62.6^o$$

Substituting in equation 3.76, we get:

$$\frac{fL}{D_{b}} = 0.062$$

where:

$$L = \frac{\Delta z}{\cos \alpha_2} = 12.2 \text{ cm}$$

$$D_h=2(\Delta r)_{gap}=6.4~{
m cm}$$

With the preceding two variables, the endwall friction coefficient (f) across the interstage gap is:

$$f = 0.033$$

PROBLEM # 12

Part a:

In the following, the intermediate steps leading to the sidewall spacing (b) are summerized:

$$V_{cr1} = 668.8 \; ext{m/s}$$
 $V_1 = 628.7 \; ext{m/s}$ $U_1 = \omega r_1 = 546.6 \; ext{m/s}$ $V_{\theta 1} = U_1 = 546.6 \; ext{m/s}$ (radial entry to the rotor) $ho_1 = rac{p_{t1}}{RT_{t1}}[1 - rac{\gamma - 1}{\gamma + 1}{M_{cr1}}^2] = 2.383 \; ext{kg/}m^3$

$$V_{r1} = \sqrt{{V_1}^2 - {V_{\theta_1}}^2} = 310.6 \text{ m/s}$$

 $b_1 = \frac{\dot{m}}{2\pi r_1 \rho_1 V_{r1}} = 1.30 \text{ cm}$

Part b:

$$W_1 = V_{r1} = 310.6 \text{ m/s} \dots$$
 (explained above) $T_{tr1} = 1235.8 \text{ K}$ $p_{tr1} = p_{t1}(\frac{T_{tr1}}{T_{t1}})^{\frac{\gamma}{\gamma-1}} = 9.38 \text{ bars}$ $p_1 = 8.17 \text{ bars}$ $T_1 = 1194.2 \text{ K}$ $T_{t2} = \frac{T_2}{[1-\frac{\gamma-1}{\gamma+1}M_{cr2}^2]} = 1080.1 \text{ K}$ $V_{cr2} = 615.9 \text{ m/s}$ $U_2 = 205.0 \text{ m/s}$ $V_2 = 357.2 \text{ m/s}$ $V_{\theta 2} = \frac{U_1V_{\theta 1}-c_p(T_{t1}-T_{t2})}{U_2} = -150.0 \text{ m/s}$ $V_{t2} = \sqrt{V_2^2-V_{\theta 2}^2} = 324.2 \text{ m/s}$ $V_{t2} = V_{\theta 2}-U_2 = -355.0 \text{ m/s}$ $V_{t2} = 480.8 \text{ m/s}$ $V_{t2} = T_{t2} + (\frac{W_2^2-V_2^2}{2c_p}) = 1124.9 \text{ K}$ $v_{t2} = v_{t2}(\frac{T_{t2}}{T_{t2}})^{\frac{\gamma}{\gamma-1}} = 5.38 \text{ bars}$ $v_{t2} = v_{t2}[1-\frac{\gamma-1}{\gamma+1}M_{cr2}^2]^{\frac{\gamma}{\gamma-1}} = 3.75 \text{ bars}$

With all of the rotor-exit static, total and total-relative flow properties known, we can proceed to compute the required efficiencies as follows:

$$\eta_{t-s} = \frac{1 - (\frac{T_{t2}}{T_{t1}})}{1 - (\frac{p_2}{p_{t1}})^{\frac{\gamma - 1}{\gamma}}} = 74.9\%$$

$$\eta_{tr-tr} = \frac{1 - (\frac{T_{tr2}}{T_{tr1}})}{1 - (\frac{p_{tr2}}{p_{tr1}})^{\frac{\gamma - 1}{\gamma}}} = 69.7\%$$

$$\eta_{s-s} = \frac{1 - (\frac{T_2}{T_1})}{1 - (\frac{p_2}{p_t})^{\frac{\gamma - 1}{\gamma}}} = 71.1\%$$